

Technical Data Sheet

Polystone® PVDF natural pressed

Typical characteristics

- Resistencia a altas temperaturas
- Buena soldabilidad
- Resistencia química
- Buena resistencia al envejecimiento por calor

Typical industries

- Construcción de contenedores químico
- Tecnología de salas blancas
- Tanques de almacenamiento
- Plantas de galvanizado
- Plantas de decapado de acero

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	>1,75
Water absorption	DIN EN ISO 62	%	<0,4
Flammability (Thickness 3 mm / 6 mm)	UL 94		V0
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>50
Elongation at break	DIN EN ISO 527	%	>30
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>2100
Notched impact strength	DIN EN ISO 179	kJ / m ²	>13
Shore hardness	DIN EN ISO 868	scale D	>75
Thermal properties			
Melting temperature	ISO 11357-3	°C	172 ... 175
Thermal conductivity	DIN 52612-1	W / (m * K)	0,19
Thermal capacity	DIN 52612	kJ / (kg * K)	1,20
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	100 ... 140
Service temperature, long term	Average	°C	0 ... 140
Service temperature, short term (max.)	Average	°C	>145
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	140
Electrical properties			
Dielectric constant	IEC 60250		8,0

	Test method	Unit	Guideline value
Dielectric dissipation factor (10 ⁶ Hz)	IEC 60250		0,02
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 ¹⁴
Surface resistivity	DIN EN 62631-3-2	Ω	>10 ¹⁴
Comparative tracking index	IEC 60112		600
Dielectric strength	IEC 60243	kV / mm	20

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



Röchling Industrial SE & Co. KG

Röchlingstr. 1 • 49733 Haren (Ems)/Germany (DE) • Tel. +49 5934 701-0
info@roechling-plastics.com • www.roechling.com/industrial/haren

Print: 04/11/2024 • Release: 20/09/2023 • Version: 1.0
 PIM-Version: 677 • PIM-ID: 591104 • PIM-Code: 677-106-11.16.33.31-7.7.4.6-5

